

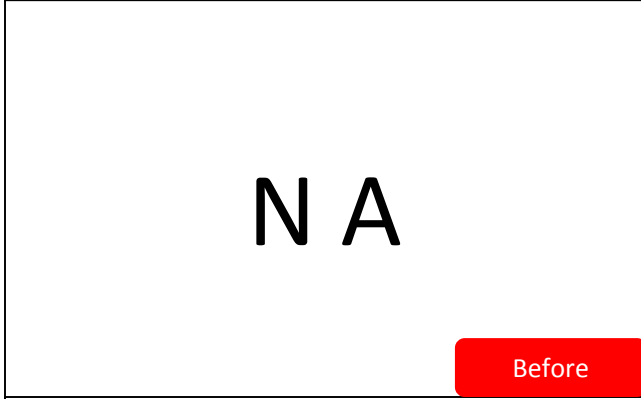
CELL:- CELL NAME:- Drum change **MACHINE / STAGE :-** CNC Cub **OPERATION :-** Hard Part Turning

KAIZEN THEME:- To prevent the easy training to operators

IDEA :- :- Data for training of operator.

Problem present status:-Not any method for training of operator of checking component and about gauge sequence.

COUNTERMEASURE:-Now we have provide an eye sequence on every m/c in which all gauges are considered with spec. and how it is used is shown by pictures.



ADVIK WORK INSTRUCTION / EYE SEQUENCE				
NO.	DESCRIPTION	PHOTO	QTY	REMARKS
1	Check the gauge sequence on the machine.		1	
2	Check the gauge sequence on the machine.		1	
3	Check the gauge sequence on the machine.		1	
4	Check the gauge sequence on the machine.		1	

BENCHMARK	No data for training
TARGET	Data For training
KAIZEN START	
TDC	12.12.17
KAIZEN FINISH	22.12.17

TEAM MEMBERS : Abhijeet Mishra , Gaurav Verma

BENEFITS :- Easy to train new operators.

Before

After

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
WHY 1:- not any method of training of operator.
WHY 2:- No data was available.

RESULT :- Easy to train new operators

WHAT TO DO:-:Irreversible action.

HOW TO DO:- Visual checking

FREQUENCY :- Weekly basis.

ROOT CAUSE :-No data was available.

REGISTRATION NO. & DATE :-

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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