KAIZEN IDEA SHEET

ADVIK	TPM CIRCLE NO	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
	TPM CIRCLE NAME: - Innovation	LOSS NO. / STEP								
	DEPT :-QA	RESULT AREA	P	Q	A		C	D	S	M

CELL:- | **CELL NAME**:- **Drum change** | **MACHINE / STAGE** :- **CNC Cub** | **OPERATION** :- Hard Part Turning

KAIZEN THEME:- To prevent the easy training to operators

IDEA :- :- Data for training of operator.

Problem present status:-Not any method for training of operator of checking component and about gauge sequence.

N A

Before

COUNTERMEASURE:-Now we have provide an eye sequence on every m/c in which all gauges are considered with spec. and how it is used is shown by pictures.

After

BENCHMARK	No data for training
TARGET	Data For training
KAIZEN START	
TDC	12.12.17
KAIZEN FINISH	22.12.17

TEAM MEMBERS : Abhijeet Mishra , Gaurav Verma

BENEFITS :- Easy to train new operators.

KAIZEN SUSTENANCE

WHAT TO DO:-: Irreversible action.

HOW TO DO:- Visual checking

FREQUENCY :- Weekly basis.

WHY - WHY ANALYSIS :-

WHY 1:- not any method of training of operator.

WHY 2:- No data was available.

RESULT :- Easy to train new operators

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ROOT CAUSE :-No data was available.

REGISTRATION NO. & DATE :-

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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