ADVIK	TPM CIRCLE NO		ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM E&	" 1/ 1/ 17	TAI IDEA C	IICCT		
	TPM CIRCLE NAME: - Innovation		LOSS NO. / STEP								_I KAIZ	EN IDEAS			
	DEPT :-QA		RESULT AREA	P	Q	Α		С	D	SM					
CELL:-	CELL NAME:- Drum change	MACHINE / STAGE :- CNC Cub OPERATION :- Hard Part Turning													
KAIZEN THEME:- To prevent the easy training to operators		IDEA :- :- Data for training of operator.													
Problem present status:-Not any method for training of operator of checking component and about gauge sequence.		COU	COUNTERMEASURE:-Now we have provide an eye									No data for			
		sequence on every m/c in which all gauges are						TARGET Data For trainin KAIZEN START				aining			
		consi	considered with spec. and how it is used is shown by							TDC 12.12.17					
about gauge sequence.			pictures.							KAIZEN FINISH 22.12.17					
			ADVIK WORK INSTRUCTION / EVE SEQUENCE						1						
NA									TEAM MEMBERS : Abhijeet Mishra, Gaurav Verma						
		o Managa	Model to Date Wilson Total Model Date & Date of Date o	W		- 19	resisted.		<u> </u>	DENIETE E					
			******	State State			2		Ľ	BENEFITS :- Easy to train new operators.					
					- 2	-	37.5%								
			anama an		.,	-	Sen.								
			4 House 4 House 4 House 5 House 5 / 1 hous												
D. Cour			MENICODE PLANS III. CORNECTIONS (MA Hyperties plans inform details)							KAIZEN SUSTENANCE					
Before		Proposition	MEDICATION HILDS III. STATE physical												
WHY - WHY ANALYSIS:- WHY 1:- not any method of training of operator. WHY 2:- No data was available.		RESULT :- Easy to train new operators							WHAT TO DO:-:Irreversible action.						
										HOW TO DO:- Visual checking					
										8					
		'								FREQUENCY:- Weekly basis.					
ROOT CAUSE :-No data was available.		4													
		_													
REGISTRATION NO. & DATE :-											AN FOR HO	RIZONTAL DEPL	OYMENT		
REGISTERED BY :-									SF NC	CFII	TARGET	RESPONSIBILITY	STATUS		
MANAGER'S SIGN :-															
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L											1		•		